



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-01

Job Sheet 196321



Part No: RBE703A94-1130-01-01

Job Qty: 10 pcs

Part Name: Immobilizing Clip Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 6/24/19

Created By: Lorin Baltac

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	10 pcs	6/24/19		0.00	10.00	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
130	QC 5	10 pcs	6/24/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
140	Packaging 3-1 - Stock - B4B	10 pcs	6/24/19		0.00	0.00	QC 5 - 9		DAS 40 JUL 02 2019 9-89
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		DAS 28 9-89
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S194362



Part: RBE703A94-1130-01-01

Job No: 196321

Serial No/Batch: S194362

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/27/19

Plex 6/26/19 1:35 PM dart.boucher.sylvie

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	10 pcs	6/24/19	0.00 0.00	QC 21 - SA - 21	D4S
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-59 JUL 03 2019

Part Op 120 - (Small Fab) Assemble as per DWG. Sheet 2
 Descriptions: 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
64 90353A217	Pan Head Machine Screw M4 x 0.7mm x 20mm	20 Ea (2 ea)	120-Small Fab - 1	12x FM138414-5 9X 5172723
67 91166A270	Washer, M8	40 Ea (4 ea)	120-Small Fab - 1	15x FM138414-10 25X 5116853
51 91595A112	Dowel Pin ØM3 x 12mm	20 Ea (2 ea)	120-Small Fab - 1	5122134
40 98296A881	Roll Pin Ø1/8 X 3/4	20 Ea (2 ea)	120-Small Fab - 1	FM138414-33
RBE703A94-1130-01-03	Bottom Fixture 1	10 pcs (1 ea)	120-Small Fab - 1	5181343
RBE703A94-1130-01-05	Fixture Handle	20 pcs (2 ea)	120-Small Fab - 1	5183276
RBE703A94-1130-01-07	Handle Stud	20 pcs (2 ea)	120-Small Fab - 1	14x 5158392 16x 5184003
RBE703A94-1130-01-09	Bottom Fixture 2	10 pcs (1 ea)	120-Small Fab - 1	14x 5169720 5x 5181342 4x 5181351
RBE703A94-1130-01-11	Angle Indicator	10 pcs (1 ea)	120-Small Fab - 1	5189098
RBE703A94-1130-01-13	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm	20 pcs (2 ea)	120-Small Fab - 1	6x 5115737 12x 5156510 2x 5173008

010633

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	90353A217	20	108	0
	91166A270	40	115	0
	91595A112	20	93	0
	98296A881	20	161	0
	RBE703A94-1130-01-03	10	17	0
	RBE703A94-1130-01-05	20	56	0
	RBE703A94-1130-01-07	20	58	0
	RBE703A94-1130-01-09	10	17	0
	RBE703A94-1130-01-11	10	33	0
	RBE703A94-1130-01-13	20	50	0
Part Specifications				
Specifications could not be found.				

Plex 6/26/19 1:35 PM dart.boucher.sylvie